**YLR-1070 Series**

**Ytterbium Rack-mount Fiber Lasers**

**Features**

- Any Power up to 1.5 kW
- Excellent Beam Parameter Product
- Constant BPP over Entire Power Range
- Small Focus over Large Working Distance
- Over 40% Wall-plug Efficiency
- Modulation up to 50 kHz
- Maintenance-free Operation
- Compact, Rugged and Easy to Install
- Smallest Power to Volume Ratio
- Wide Range of Beam Delivery Options

**Applications**

- Cutting
- Drilling
- Welding
- Heat Treating
- Advanced Applications

**IPG Photonics’ YLR Series** represents a new generation of diode-pumped CW fiber lasers in world leading small form factor, with a unique combination of high power, ideal beam quality, fiber delivery and high wall-plug efficiency. The YLR is offered as a cost effective, adaptable solution for a clean room system or for integration into a production line.

Featuring a touch panel display or rear control via Analog, RS-232 or Ethernet interfaced, the rack mount configuration is ideal for a multitude of applications from cutting, welding and drilling to medical device manufacturing. Output powers are available up to 1.5 kW. Beam delivery options include coupler, beam switch (time or energy share) and delivery optics such as cutting and welding heads.
YLR-1070 Series
Ytterbium Rack-mount Fiber Lasers

### Optical Characteristics

<table>
<thead>
<tr>
<th></th>
<th>YLR-500*</th>
<th>YLR-700</th>
<th>YLR-1000</th>
<th>YLR-1500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Central Wavelength**, nm</td>
<td>1070 ±10</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mode of Operation</td>
<td>CW/Modulated</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Modulation Frequency, kHz</td>
<td>0-50</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Max. Average Power, W</td>
<td>500</td>
<td>700</td>
<td>1000</td>
<td>1500</td>
</tr>
<tr>
<td>Power Tunability, %</td>
<td></td>
<td></td>
<td>10-100</td>
<td></td>
</tr>
<tr>
<td>Beam Mode Quality,*** M²</td>
<td></td>
<td>&lt;1.1</td>
<td></td>
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</tbody>
</table>

*Available at 100, 200, 300 or 400 W
**Available at 1030 nm up to 1000 W
***Multi-mode lasers are available up to 2 kW output power

### General Characteristics

<table>
<thead>
<tr>
<th></th>
<th>YLR-500*</th>
<th>YLR-700</th>
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<th>YLR-1500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cabinet Dimensions (W × D × H), mm</td>
<td>448 × 580 × 133</td>
<td>448 × 680 × 177</td>
<td></td>
<td></td>
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<tr>
<td>Weight, kg</td>
<td>&lt;30</td>
<td>&lt;50</td>
<td>&lt;70</td>
<td></td>
</tr>
<tr>
<td>Cooling</td>
<td>Air- or Water-cooled</td>
<td>Water-cooled</td>
<td></td>
<td></td>
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</tbody>
</table>

**Single-mode lasers** are equipped with a 5 mm beam diameter affixed collimator for powers up to 400 Watts; 500 - 2,000 Watt lasers terminate to an HLC-8 connector. Affixed collimator options include beam diameters in either 2.5 or 7.5 mm.

IPG manufactures a complete suite of optical beam delivery components including delivery fiber and optics, collimators, beam couplers, switches and sharers, and processing heads and scanners, as well as process control and tooling solutions. Interchangeable collimators and processing heads connect easily to the HLC-8.

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